

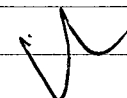
Work Order ID 75609

75609

Page 1

October-26-11 2:47:42 PM

Item ID: D3458-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Step Mounting Plate
 Start Date: 10/26/11 Start Qty: 24.00 ***24*** Cust Item ID:
 Required Date: 10/27/11 Req'd Qty: 24.00 ***24*** Customer:
 Reference:

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3458	Rev A								
100	FLOW WATER JET	0.00							
100									
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg D3458								
6561 .187	Dwg Rev: <u>A</u>								
	Prog Rev: <u>A</u>								
	2-Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.00							
Quality Control									
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.00							
Quality Control									

B11-10-26

30

B11-10-26

84/10/27

Work Order ID 75609

October-26-11 2:47:42 PM

75609

Page 2

Item ID: D3458-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Step Mounting Plate
 Start Date: 10/26/11 Start Qty: 24.00 ***24*** Cust Item ID:
 Required Date: 10/27/11 Req'd Qty: 24.00 ***24*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Small Fab					30	φ		
Small Fab	Memo	0.00							
Small Fab	Deburr parts per dwg D3458								
140		0.00							
140	QC5- Inspect part completeness to step on W/O								
QC	Memo	0.00							
Quality Control									
150		0.00							
150	Identify as per dwg & Stock Location: <i>WA</i>								
Packaging	Memo	0.00							
Packaging	*** STOCK IN STEP CELL***								

Work Order ID 75609***75609***

Page 3

October-26-11 2:47:42 PM

Item ID: D3458-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Step Mounting Plate

Start Date: 10/26/11 Start Qty: 24.00

24

Cust Item ID:

Required Date: 10/27/11 Req'd Qty: 24.00

24

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.00							
Quality Control									

11/10/28 78

11-10-28
(30)

Picklist Print

October-26-11 2:47:42 PM

Page 1

Work Order ID: 75609

Parent Item: D3458-1

Start Date: 10/26/11

Required Date: 10/27/11

Parent Item Name: Step Mounting Plate

Start Qty: 24.00

Required Qty: 24.00

Comments: IPP REV. A 05.12.13 NEW ISSUE EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B0.187X04.000 6061-T6 Bar .187 x 4.00		Purchased	No			100	f	22.1000	0.0427	1.0787368	1.3	10-26-11	

Location

Loc Qty

Loc Code

MAT001

22.1

118400

2.1

118844

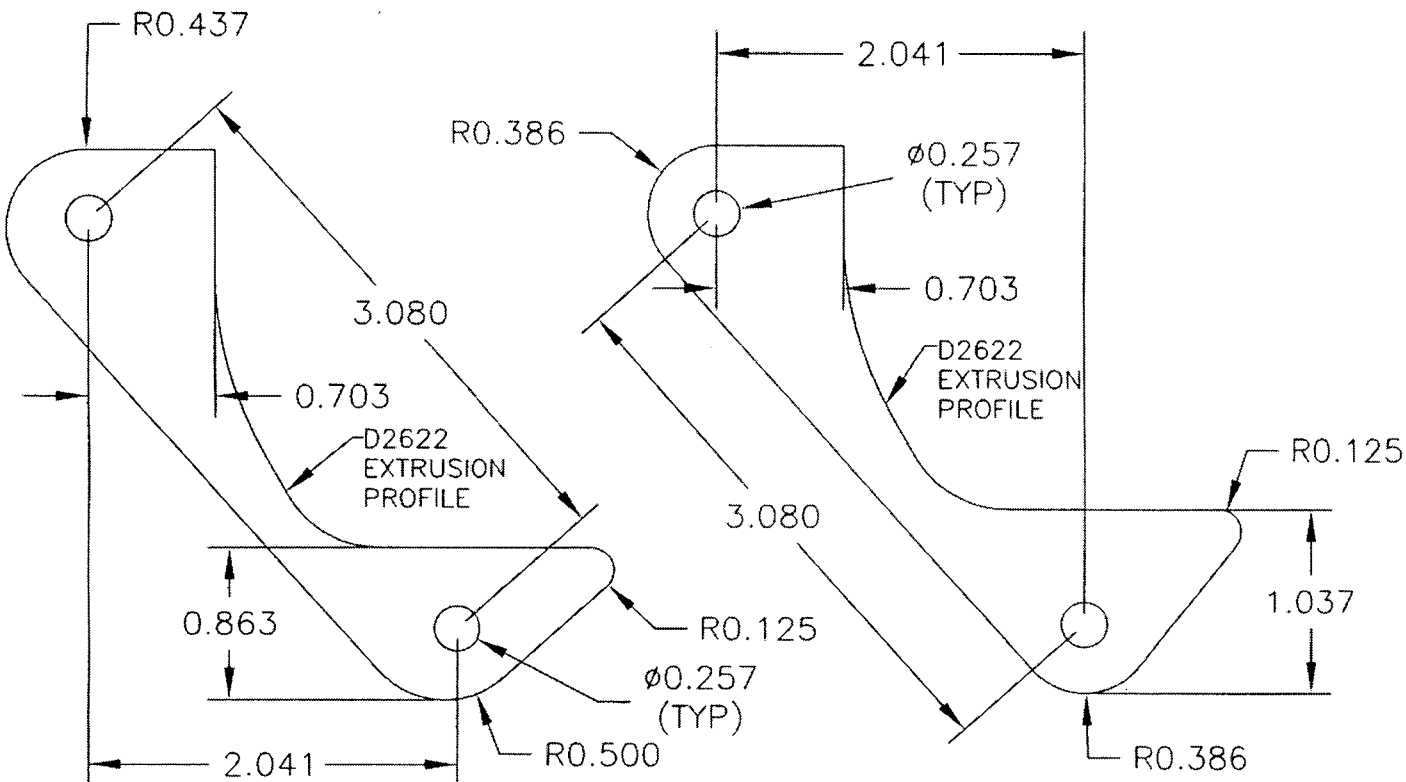
20

118844

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DART

DESIGN	94	DRAWN BY	94	DART AEROSPACE USA, INC.
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	PORT HADLOCK, WA
DATE	05.09.23	TITLE	D3458	REV. A
			STEP MOUNTING PLATE	SHEET 1 OF 1
A	05.09.23	NEW ISSUE		SCALE 1:1



D3458-1 STEP MOUNTING PLATE

D3458-3 STEP MOUNTING PLATE

D3458-1/-3 STEP MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK
(REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
05-11-14

W1075609